

Work Order ID 70966

Monday, June 20, 2011 1:29:29 PM



Page 1

Item ID: D205-633-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step

Start Date: 6/20/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 1.00

Customer:

Reference: NCR11-667 - Rework

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI 9540

A

IIN-D205-633

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP205-633-013 CHG002/ DSI 9540

Sub 6/2

11-06-20
Label only

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:

1 X D205-633-013 B25558

REMOVE STRUT FROM KIT D2565-209
(STRUT IS INCORRECT SIZE)
SCRAP/DESTROY STRUT AND REPLACE
WITH CORRECT STRUT
D2565-209 B 52391

11/6/2011

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL #08-89			
PIN	D205-633-013	CHG	CHG002
DESC	Heli-Access-Step	STC	SH96-57
LOT	B25558	STC	SR00592/3NY
MODEL	Bell 205/212/214/412	STC	SR00594NY
MADE IN CANADA			

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Start Date: 6/20/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/20/2011 Req'd Qty: 1.00

Customer:

Reference: NCR11-667

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	QC4- 100% Inspect kits for completeness	0.00							
QC Quality Control	Memo	0.00							
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	REPACKAGE USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPPD205-633-013/ DSI 9540 Location: <u>70</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

Sub 6/20

REN H

CHG002

11/6/20

11/6/21

UMF

11-06-21

Picklist Print

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Page 1

Work Order ID: 70966



Parent Item: D205-633-013



Parent Item Name: Heli-Access-Step

Start Date: 6/20/2011

Required Date: 6/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:F 02.07.11 Reformat; Removed D3010 ☐ RF ☐
 IPP rev G 07.08.22 Added hardware per DSI9302-013 EC IPP REV:H
 11.01.12 AS PER DSI 9540 REV.A DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-633-013

Manufactured

No

Each

3.0000

1



B25558

Heli-Access-Step

Location

Loc Qty

Loc Code

FG070

2

70104

2

MEZZ

1

47597

1

D2565-209

Manufactured

No

Each

5.0000

1



110608

Strut

Location

Loc Qty

Loc Code

ST253

5

52391

1

70896

4